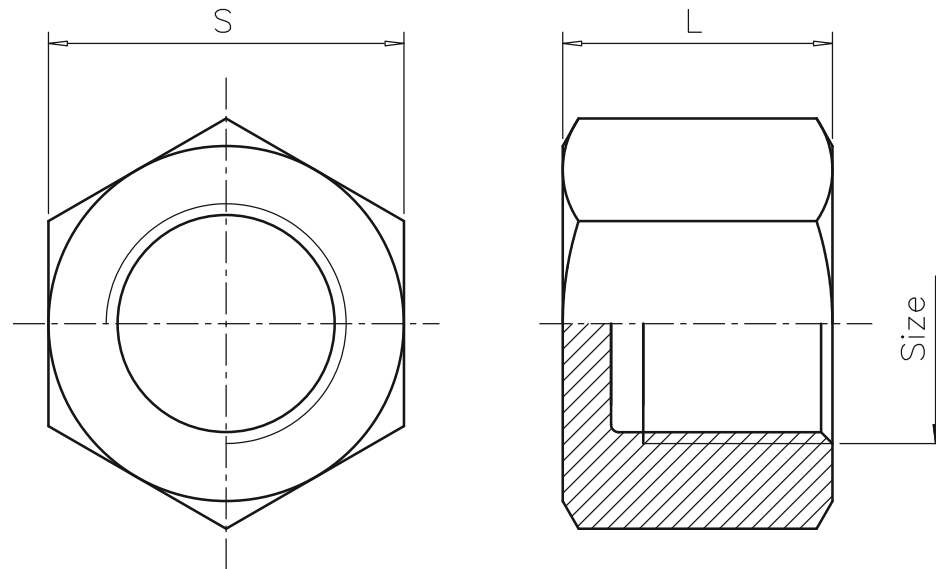


Machining Tolerances	
Dimension	Tolerance
0.5–3	±0.1
>3–6	±0.1
>6–30	±0.1
>30–120	±0.3
>120–400	±0.5



unit: mm

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
S	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
L	12.5	16	16.5	21	22.5	26	29	29	33.5	38.5	42	48.5

According to ISO 4144 Fig.12 C1

Shape: 1/8"–1/2" Hexagon
 3/4"–2" Octagon
 2-1/2"–4" Decagon



Hex Cap

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