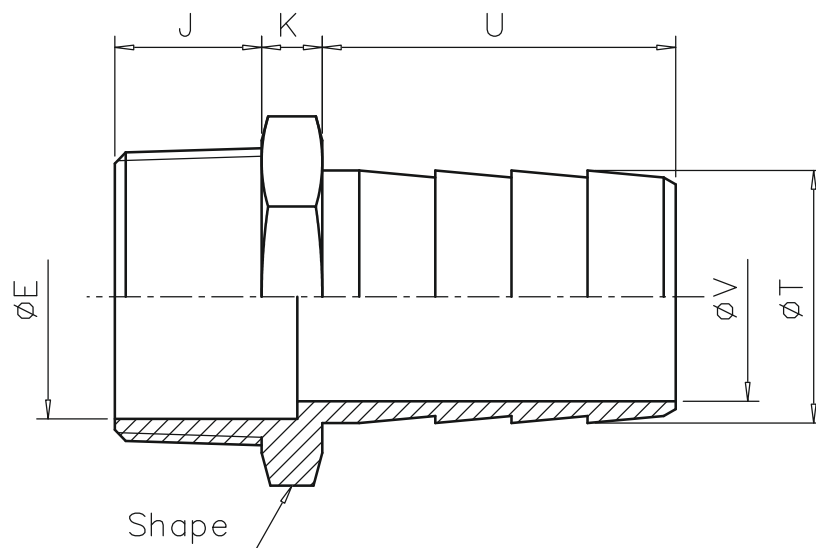


Machining Tolerances	
Dimension	Tolerance
0.5–3	±0.1
>3–6	±0.1
>6–30	±0.1
>30–120	±0.3
>120–400	±0.5



unit: mm

Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	1/4"&1/2"	3/8"&1/2"	1/2"&3/4"	1"&3/4"	1"&1-1/4"
E	5.5	8	11.5	15	20.5	26	34.5	40	51	65.5	77.5	102	8	11.5	15	26	26
J	8	10.5	11	14.5	15.5	18	20.5	20.5	25	27	30	34.5	10.5	11	14.5	18	18
K	4	4	5	5	5.5	6	6.5	6.5	7	7	7.5	9.5	5	5	5.5	5.5	6.5
U	23	28	33	38	45	52	52	56	60	65	70	73	38	38	45	45	52
V	4	5	7	10.5	16	22	27.5	34.5	46	59	71	95	10.5	10.5	16	16	27.5
T	8	9	11	15	21	27	33	39.5	52	67	80	105	15	15	21	21	33
S	11	15	18	22	28	35	44	50	61.5	78	90	117	18	18	22	35	35

Shape: 1/8"–1/2"
3/4"–2"
2-1/2"–4"

Hexagon
Octagon
Decagon



Hose Nipple

304/316

Rev: 6.22.2018