Alfamatic

by **ALFACOM**

STAINLESS STEEL THREADED PIPE FITTINGS

CLASS 150

Technical Catalogue







ENGINEERED FOR RELIABLE CONNECTIONS

Dimensions · Configurations · Technical Drawings

www.alfacom.co.il

CATALOGUE OVERVIEW

Stainless steel threaded pipe fittings · Class 150

PRODUCT GROUP
Threaded pipe fittings

PRESSURE CLASS
Class 150

DIMENSIONS
Millimetres unless otherwise noted

STANDARDS
ISO 4144 / DIN 2986 where indicated

CONTENTS

03	Couplings	12	Cross & Square Plug
04	Reducing Socket & Hex Nut	13	Hex Plug & Hex Cap
05	Welding & Barrel Nipples	14	Round Cap & Conical Union
06	Hex Nipples	15	PTFE & Conical Unions
07	Reducing Hex Nipple & Hex Bushing	16	PTFE & Butt-Weld Unions
08	Hose Nipple & 90° Elbow	17	BW PTFE & Bar-Stock Union
09	Street & Reducing 90° Elbows	18	Bar-Stock BW Unions
10	45° Elbows	19	Bar-Stock Male/Female Unions
11	Tees	20	Contact

Product selection and dimensions must be confirmed against the current order documentation.

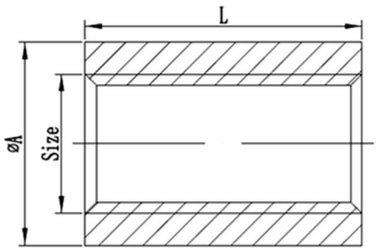
COUPLINGS

Dimensions in mm | Threaded stainless steel fittings

Full Coupling / Socket

Pipe surface · Polished surface · Machined surface





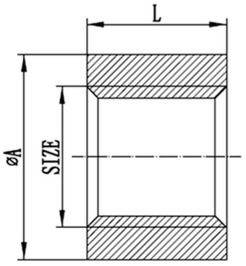
STANDARD	DIM.	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO 4144	A	13	16.5	20	24.5	30	37	46.5	53	65	81.5	95	121.5
	L	17	24	25	32	35	41	45	45	54	63	69	81

STANDARD	DIM.	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
DIN 2986	A	15	18.5	21.3	26.6	31.8	39.5	48.3	54.5	66.3	82	95	122
	L	17	25	26	34	36	43	48	48	56	65	71	83

Half Coupling / Socket

Pipe surface · Polished surface · Machined surface





STANDARD	DIM.	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO 4144	A	13	16.5	20	24.5	30	37	46.5	53	65	81.5	95	121.5
	L	8	11	12	15	17	19.5	22	22	26	30.5	34	40

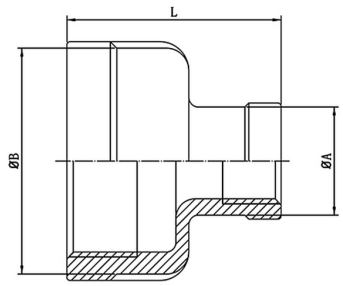
STANDARD	DIM.	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
DIN 2986	A	15	18.5	21.3	26.6	31.8	39.5	48.3	54.5	66.3	82	95	122
	L	8	11	12	15	17	19.5	22	22	26	30.5	34	40

REDUCERS & LOCKNUTS

Dimensions and configurations according to the source tables

Reducing Socket

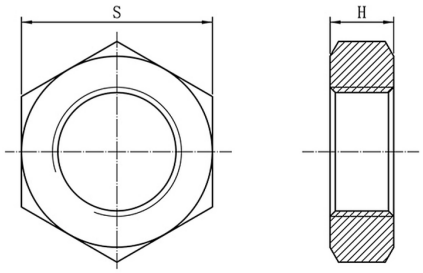




Size / Item	1/4"	3/8"		1/2"			3/4"				1"				1-1/4"			1-1/2"				2"				2-1/2"		3"	
	1/8"	1/8"	1/4"	1/8"	1/4"	3/8"	1/8"	1/4"	3/8"	1/2"	1/4"	3/8"	1/2"	3/4"	1/2"	3/4"	1"	1/2"	3/4"	1"	1-1/4"	3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2
A	13	13	16.5	13	16.5	20	13	16.5	20	24.5	16.5	20	24.5	30	24.5	30	37.5	24.5	30	37.5	46.5	30	37.5	46.5	53	53	65.5	65.5	82
B	16.5	20		24.5			30				37.5				46.5			53				65.5				81.5		95.5	
L	25	26		34			36				42				48			52				58				65		72	

Hex Nut





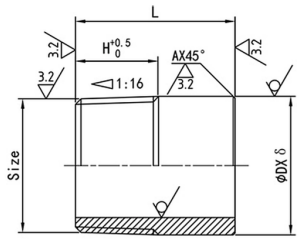
Standard	Item / Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	H	5	6	6	7	7	9	11	11	13	15	17	19
	S	16	18	24	30	34	42.5	52	58	72	85	100	125

PIPE NIPPLES

Dimensions and configurations according to the source tables

Welding Nipple / TOE Nipple SCH20 / SCH40

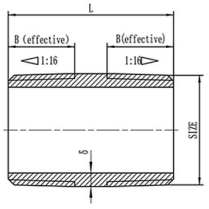




Item \ Size	R1/8"	R1/4"	R3/8"	R1/2"	R3/4"	R1"	R1-1/4"	R1-1/2"	R2"	R2-1/2"	R3"	R4"	R5"	R6"
L	30	30	30	35	40	40	50	50	50	60	70	80	100	100
H	10	12	13	15	17	19.5	21	22.5	25	28.5	31.5	37.5	42.5	42.5
A(SCH20)	1	1	1	1	1	1.2	1.2	1.2	1.5	1.5	1.5	1.5	1.5	1.5
B(SCH40)	1	1	1	1.2	1.2	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
δ(SCH20)	1.9	2.24	2.31	2.3	2.3	2.8	2.8	2.8	3.3	3.3	3.8	3.8	5	6
δ(SCH40)	1.9	2.24	2.31	2.77	2.87	3.88	3.56	3.68	3.91	5.16	5.49	6.02	6.55	7.11

Barrel Nipple / TBE Nipple SCH20 / SCH40





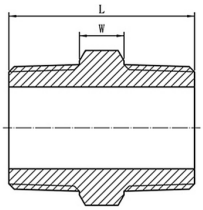
Item \ Size	R1/8"	R1/4"	R3/8"	R1/2"	R3/4"	R1"	R1-1/4"	R1-1/2"	R2"	R2-1/2"	R3"	R4"	R5"	R6"
L	40	40	40	55	60	65	75	75	90	100	110	125	150	180
B	8.4	12	12.4	16	17.3	20.6	22.9	22.9	27.2	30.5	33.6	39.6	43.9	43.9
δ(SCH20)	1.9	2.24	2.31	2.3	2.3	2.8	2.8	2.8	3.3	3.3	3.8	3.8	5	6
δ(SCH40)	1.9	2.24	2.31	2.77	2.87	3.38	3.56	3.68	3.91	5.16	5.49	6.02	6.55	7.11

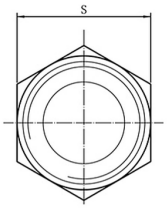
HEX NIPPLES

Dimensions and configurations according to the source tables

Hex Nipple



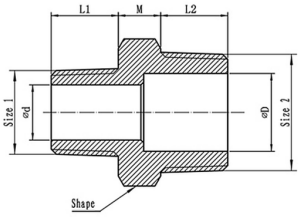


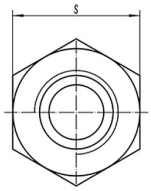


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	L	20	25	27	34	36.5	42	47.5	47.5	57	61	67.5	80
	S	11	14.5	18.5	22.5	28	34	44	50	62	78	90.5	116.5
	W	4	4	5	5	5.5	6	6.5	6.5	7	7	7.5	8

Reducing Hex Nipple







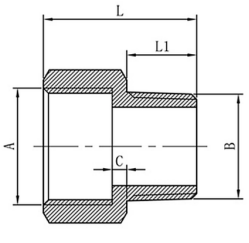
Standard	Size	1/4"	3/8"		1/2"			3/4"			1"				1-1/4"			1-1/2"				2"				2-1/2"		3"		4"	
	Item	1/8"	1/8"	1/4"	1/8"	1/4"	3/8"	1/4"	3/8"	1/2"	1/4"	3/8"	1/2"	3/4"	1/2"	3/4"	1"	1/2"	3/4"	1"	1-1/4"	3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2"	2-1/2"	3"
ISO4144	L1	8	8	10.5	8	10.5	11	10.5	11	14.5	10.5	11	14.5	15.5	14.5	15.5	18	14.5	15.5	18	20.5	15.5	18	20.5	20.5	20.5	25	25	27	27	30
	L2	10.5	11	11	14.5	14.5	14.5	14.5	15.5	15.5	14.5	18	18	18	18	20.5	20.5	18	18	20.5	20.5	18	25	25	25	27	27	30	30	36	36
	M	4	5	5	5	5	5	5	5.5	5.5	5	6	6	6	6	6.5	6.5	6	6	6.5	6.5	6	7	7	7	7	7	7.5	7.5	8	8
	d	5.5	5.5	8	5.5	8	11.5	8	11.5	15	8	11.5	15	20.5	15	20.5	26	15	20.5	26	34.5	20.5	26	34.5	40	40	51	51	65.5	65.5	77.5
	D	8	11.5		15			20.5			26				34.5			40				51				65.5		77.5		101.5	
	S	14.5	18.5		22.5			28			34				44			50				62				78		89.5		115.5	

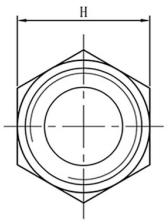
REDUCERS & BUSHINGS

Dimensions and configurations according to the source tables

Reducing Hex Nipple M/F



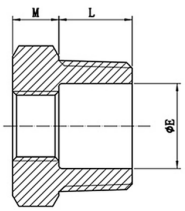


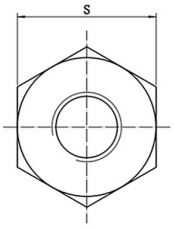


Standard	Item \ Size	1/4"X1/8"	3/8"X1/4"	1/2"X1/4"	1/2"X3/8"	3/4"X3/8"	3/4"X1/2"	1"X1/2"	1"X3/4"	1-1/4"X3/4"	1-1/4"X1"	1-1/2"X1"	1-1/2"X1-1/4"	2"X1-1/4"	2"X1-1/2"
ISO4144	H	16.5	20	24.5	24.5	30	30	37.5	37.5	46.5	46.5	53	53	65.5	65.5
	L	23	26	28.5	29.5	30.5	34.5	37	38.5	40.5	44	44.5	47.5	50	50.5
	L1	8	10.5	10.5	11	11	14.5	14.5	15.5	15.5	18	18	20.5	20.5	20.5
	C	2	2	2.5	2.5	2.5	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5

Hex Bushing







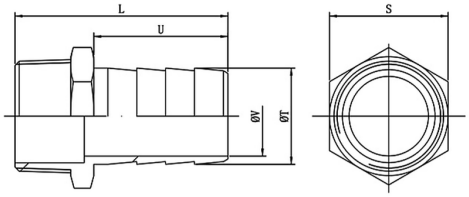
Standard	Size / Item	1/4"	3/8"		1/2"			3/4"			1"			1-1/4"			1-1/2"				2"					2-1/2"		3"	4"		5"	6"	
		1/8"	1/8"	1/4"	1/4"	1/8"	3/8"	1/4"	3/8"	1/2"	1/4"	3/8"	1/2"	3/4"	1/2"	3/4"	1"	1/2"	3/4"	1"	1-1/4"	1/2"	3/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2"	3"	4"	4"	5"
ISO4144	S	14.5	18.5		22.5			28			35			44			49.5				61.5					77.5		90.5	116.5		140	165	
	E	8	11.5		15			20.5			26			34.5			40				51					65.5		77.5	101.5		120	145	
	L	10.5	11		14.5			15.5			18			20.5			20.5				25					27		30	36		42.4	42.4	
	M	4	5		5			5.5			6			6.5			6.5				7					7		7.5	8		12.6	12.6	

NIPPLES & ELBOWS

Dimensions and configurations according to the source tables

Hose Nipple

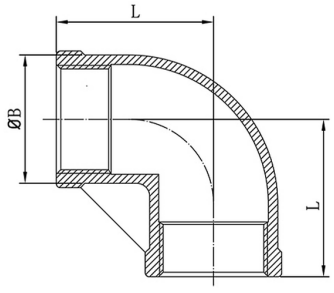




Standard	Item \ Size	1/8"×8	1/4"×9	3/8"×11	1/2"×15	3/4"×21	1"×27	1-1/4"×33	1-1/2"×39.5	2"×52	2-1/2"×67	3"×80	4"×105
CW	L	38	42.5	49	57.5	66	76	79	83	92	99	107.5	117
	U	26	28	33	38	45	52	52	56	60	65	70	73
	V	4	5	7	10.5	16	22	27.5	34.5	46	59	71	95
	T	8	9	11	15	21	27	33	39.5	52	67	80	105
	S	11	15	18	22	28	35	44	50	61.5	78	90	117

90° Elbow





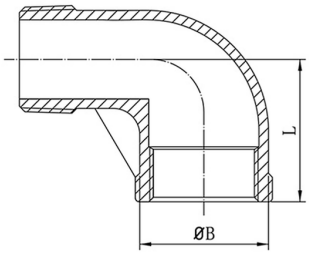
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	17	19	23	27	32	38	45	48	57	69	78	96

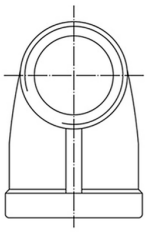
90° ELBOWS

Dimensions and configurations according to the source tables

90° Street Elbow



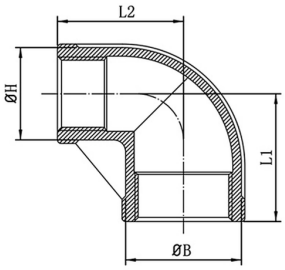


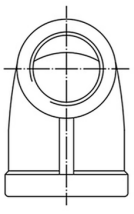


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	19.7	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	17	19	23	27	32	38	45	48	57	69	78	97

90° Reducing Elbow







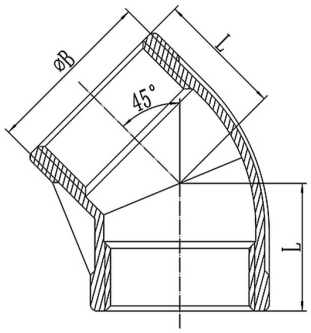
Standard	Item \ Size	1/4"	3/8"	1/2"		3/4"		1"		1-1/4"		1-1/2"			2"			2-1/2"		3"		4"	
		1/8"	1/4"	1/4"	3/8"	3/8"	1/2"	1/2"	3/4"	3/4"	1"	3/4"	1"	1-1/4"	1"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2"	2"	2-1/2"	3"
ISO4144	L1	18	20	24	26	28	29	32	34	38	40	39	41	45	42	48	52	55	60	62	72	65	78	83
	L2	18	22	24	25	28	30	33	35	40	42	42	45	48	52	54	55	62	65	72	75	86	90	91
	H	13	16.5	16.5	20	20	24.5	24.5	30	30	37.5	30	37.5	46.5	37.5	46.5	53	53	65.5	65.5	82	65.5	82	95.5
	B	16.5	20	24.5		30		37.5		46.5		53			65.5			82		95.5		121.5	

45° ELBOWS

Dimensions and configurations according to the source tables

45° Elbow

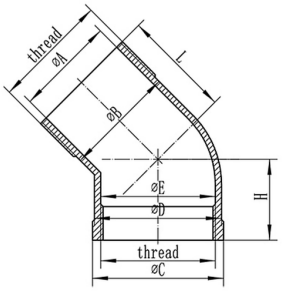




Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	16	17	19	21	25	29	33	37	42	49	54	64

45° Street Elbow M/F





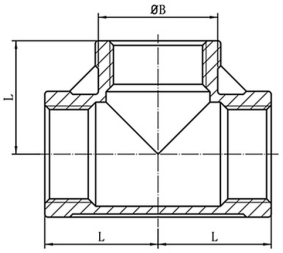
Standard	Item \ Size	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
ISO4144	A	8	11	15	19.6	26.2	34.5	40.2	51.4
	B	11.5	14.8	18.5	23.6	30.9	39	44.8	57.5
	C	17.4	21	25.5	31.85	39	48	54.9	67.5
	D	15.9	20.3	24.5	30.4	37.9	46.4	53.6	65.5
	E	10.5	16.7	21	26.5	33.9	41.9	49.4	59.1
	L	22.6	28	30	37.5	37.5	47	47	55.8
	H	14.9	19	21	25.2	28.8	33	35.6	41.6

TEES

Dimensions and configurations according to the source tables

Equal Tee F/F/F

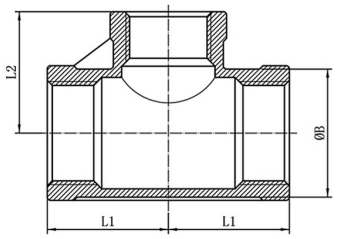


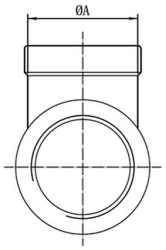


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	17	19	23	27	32	38	45	48	57	69	78	96

Reducing Tee F/F/F







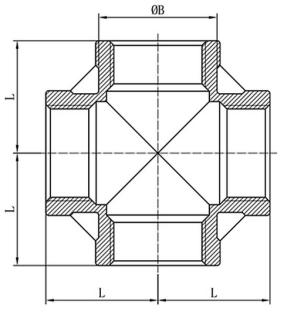
Standard	Size / Item	1/4"	3/8"	1/2"		3/4"		1"		1-1/4"		1-1/2"		2"		2-1/2"		3"		4"	
		1/8"	1/4"	1/4"	3/8"	3/8"	1/2"	1/2"	3/4"	3/4"	1"	1"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2"	2-1/2"	3"
ISO4144	L1	18	20	24	26	28	29	32	34	38	40	41	45	48	52	55	60	62	72	78	83
	L2	18	22	24	25	28	30	33	35	40	42	45	48	54	55	62	65	72	75	90	91
	A	13	16.5	16.5	20	20	24.5	24.5	30	30	37.5	37.5	46.5	46.5	53	53	65.5	65.5	82	82	95.5
	B	16.5	20	24.5		30		37.5		46.5		53		65.5		82		95.5		121.5	

BRANCHES & PLUGS

Dimensions and configurations according to the source tables

Cross

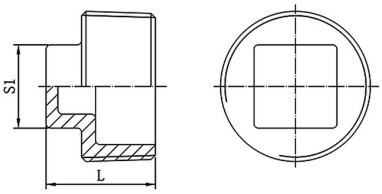




Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	17	19	23	27	32	38	45	48	57	69	78	96

Square Plug





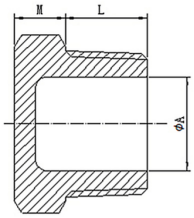
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	L	11	13.5	15	18.5	21	25.5	28	29	34.5	38.5	41.5	51.5
	S1	7	9	10	11	15	18	20.5	22	28	32	36	42

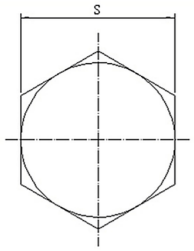
PLUGS & CAPS

Dimensions and configurations according to the source tables

Hex Plug



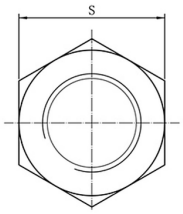


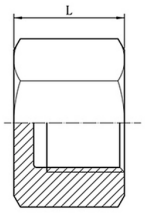


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	A	5.5	8	11.5	15	20.5	26	34.5	40	51	65.5	77.5	101.5
	S	12.5	15	18.5	22.5	28	35	44	50.5	62.5	78.5	92	118
	M	4	4	5	5	5.5	6	6.5	6.5	7	7	7.5	8
	L	8	10.5	11	14.5	15.5	18	20.5	20.5	25	27	30	36

Hex Cap







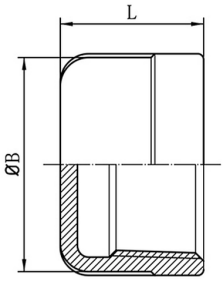
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	S	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	12.5	16	16.5	21	22.5	26	29	29	33.5	38.5	42	48.5

CAPS & UNIONS

Dimensions and configurations according to the source tables

Round Cap

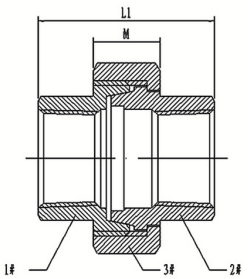


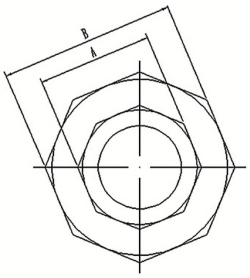


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	B	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
	L	10.5	14	14.5	18.5	19.5	22.5	25.5	25.5	30	35	39.5	45

Union F/F - Conical Sealing







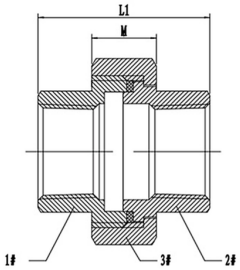
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	A	13	16.5	20	24.5	30	37	46.5	53	65	82	95.5	121.5
	B	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	L1	30	33.5	36.5	39.5	42.5	50	54	58	65	75	83	110
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34

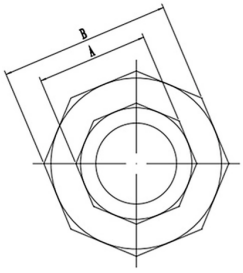
THREADED UNIONS

Dimensions and configurations according to the source tables

Union F/F - PTFE Sealing



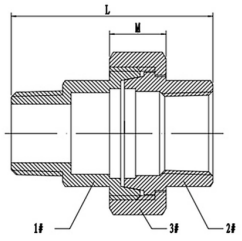


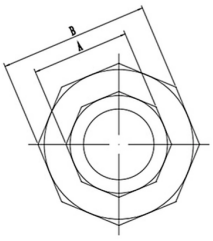


Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	A	13	16.5	20	24.5	30	37	46.5	53	65	82	95.5	121.5
	B	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	L1	30	33.5	36.5	39.5	42.5	50	54	58	65	75	83	110
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34

Union M/F - Conical Sealing







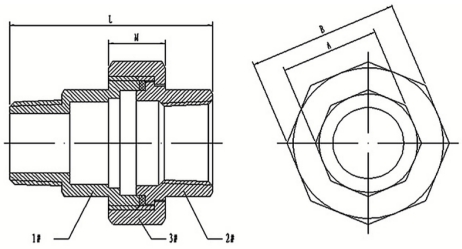
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	A	13	16.5	20	24.5	30	37	46.5	53	65	82	95.5	121.5
	B	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	L	38	44	47.5	54	58	68	74.5	78.5	90	102	113	146
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34

THREADED & BW UNIONS

Dimensions and configurations according to the source tables

Union M/F - PTFE Sealing

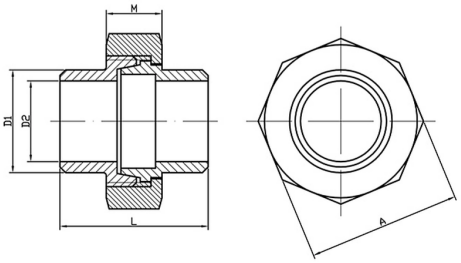




Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	A	13	16.5	20	24.5	30	37	46.5	53	65	82	95.5	121.5
	B	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	L	38	44	47.5	54	58	68	74.5	78.5	90	102	113	146
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34

Union BW - Conical Sealing





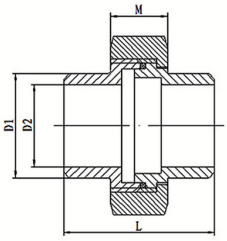
Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	L	30	33.5	36.5	39.5	42.5	50	54	58	65	75	83	110
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34
	A	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	D1	13	13.7	17.2	21.3	26.7	33.4	42.2	48.3	60.3	76.1	88.9	114.3
	D2	8.2	9.2	12.5	15.8	20.9	26.6	35	40.9	52.5	65.8	77.9	102.3

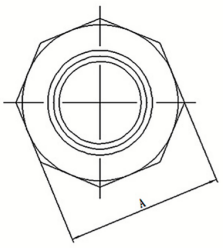
PTFE & BAR-STOCK UNIONS

Dimensions and configurations according to the source tables

Union BW - PTFE Sealing



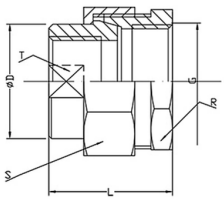




Standard	Item \ Size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
ISO4144	L	30	33.5	36.6	39.5	42.5	50	54	58	65	75	83	110
	M	13	13.5	15	16	17	20	22	24	27	29.5	31	34
	A	26	29	34	37	44	52.5	63	70	84	101.5	118	148.5
	D1	13	13.7	17.2	21.3	26.7	33.4	42.2	48.3	60.3	76.1	88.9	114.3
	D2	8.2	9.2	12.5	15.8	20.9	26.6	35	40.9	52.5	65.8	77.9	102.3

Union F/F - Conical Sealing, Bar Stock





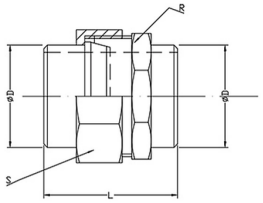
Size	D	G	S	R	T	L
1/4"	17.2	G1/4	24	22	15	29
3/8"	21.3	G3/8	30	28	19	34
1/2"	26.9	G1/2	36	35	24	34
3/4"	33.7	G3/4	46	43	30	38
1"	42.4	G1	55	52	38	44
1-1/4"	48.3	G11/4	60	57	45	50
1-1/2"	60.3	G11/2	70	68	54	53
2"	66	G2	84	78	63	54

BAR-STOCK UNIONS

Dimensions and configurations according to the source tables

Union BW/BW - Conical Sealing

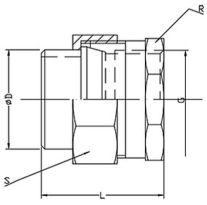




Size	D	S	R	L
1/4"	13.5	21	18	40
3/8"	17.2	24	22	45
1/2"	21.3	30	28	48
3/4"	26.9	36	35	52
1"	33.7	46	43	55
1-1/4"	42.4	55	52	56
1-1/2"	48.3	60	57	58
2"	60.3	70	68	62

Union BW/F - Conical Sealing





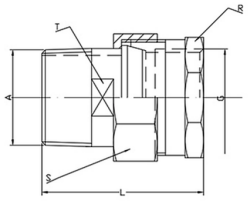
Size	D	G	S	R	L
1/4"	13.5	G1/4	21	18	31
3/8"	17.2	G3/8	24	22	35
1/2"	21.3	G1/2	30	28	40
3/4"	26.9	G3/4	36	35	45
1"	33.7	G1	46	43	50
1-1/4"	42.4	G11/4	55	52	53
1-1/2"	48.3	G11/2	60	57	53
2"	60.3	G2	70	68	61

BAR-STOCK UNIONS

Dimensions and configurations according to the source tables

Union M/F - Conical Sealing

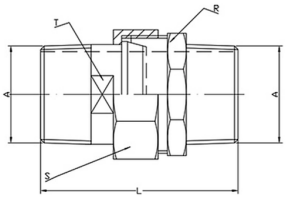




Size	A	G	S	R	T	L
1/4"	R1/4	G1/4	21	18	11	41
3/8"	R3/8	G3/8	24	22	14	45
1/2"	R1/2	G1/2	30	28	18	54
3/4"	R3/4	G3/4	36	35	24	57
1"	R1	G1	46	43	30	66
1-1/4"	R11/4	G11/4	55	52	38	70
1-1/2"	R11/2	G11/2	60	57	45	73
2"	R2	G2	70	68	54	83

Union M/M - Conical Sealing





Size	A	S	R	T	L
1/4"	R1/4	21	18	11	50
3/8"	R3/8	24	22	14	57
1/2"	R1/2	30	28	18	66
3/4"	R3/4	36	35	24	71
1"	R1	46	43	30	80
1-1/4"	R11/4	55	52	38	82
1-1/2"	R11/2	60	57	45	85
2"	R2	70	68	54	95

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